



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Mg
D5374-1

Job Sheet 166839



Part No: D5374-1

Job Qty: 24 ea

Part Name: Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/17/17

Job Tracking No:

Due Date: 11/10/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

DWG REV. A ✓

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	24 Ea		11/9/17	0.00	0.00	Start Up Machining	
100	Hardinge	24 pcs		11/10/17	0.00	3.05	Hardinge	
120	QC	24 pcs		11/10/17	0.00	0.00	QC8	
130	Packaging	24 pcs		11/10/17	0.00	0.00	Packaging3	
140	QC21-SA	24 Ea		11/10/17	0.00	0.00	QC21	

Part Op
Descriptions: 100 - 1-TURN AS PER FOLIO FB445 & DWG D5374

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M303R0.750	2	35	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	0.313Inches + 0.000 - 0.003	0.313 0.310	Diameter	
2	Bushing	0.750Inches + 0.008 - 0.001	0.758 0.749	Diameter	
3	Bushing	0.196Inches + 0.005 - 0.001	0.201 0.195	Diameter	
4	Bushing	0.310Inches ± 0.030	0.340 0.280		
5	Bushing	0.060Inches ± 0.010	0.070 0.050		
6	Bushing	0.020Inches ± 0.010	0.030 0.010		
7	Bushing	30.000Degrees ± 0.500	30.500 29.500	Angle	

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DART
AEROSPACE
S007449

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Bushing

PART NO: D5374-1
Revision:
Operation: Start up Operation
Change No:
Quantity: 24

Mfg Date: 11/07/17
Job No: 166839

